

# Preliminary - For Review Only

## STANDARD PHRASEOLOGY

### SECTION A

1. This section of standard phraseology contains the approved standard phrases to be used when invoking Category II Standard Items. The Standard Item number and title are provided at the top of each phrase or group of phrases associated with the Standard Item list.

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A3 PHRASE DELETED

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A5 PHRASE DELETED

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A6 PHRASE DELETED

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009-09 PROCESS CONTROL PROCEDURE (PCP); PROVIDE AND ACCOMPLISH

Accomplish the requirements of 009-09 of 2.1 for \_\_\_\_.

A9

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009-11 INSULATION AND LAGGING REQUIREMENTS; ACCOMPLISH

NOTE: NOT TO BE USED FOR INTERFERENCE REPLACEMENTS COVERED BY 009-23. USE A-11 TO INSTALL NEW PIPING, MACHINERY, AND HULL INSULATION AND LAGGING.

CONSIDERATION SHALL BE GIVEN TO HIGH TRAFFIC AREAS AS DEFINED IN 4.2 OF MIL-STD-769.

Accomplish the requirements of 009-11 of 2.1 for \_\_\_\_\_.

A11

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009-12 WELDING, FABRICATION, AND INSPECTION REQUIREMENTS; ACCOMPLISH

NOTE: A12b SHALL BE A SUBPARAGRAPH OF A12a IF MORE THAN A VISUAL INSPECTION IS REQUIRED.

Accomplish the requirements of 009-12 of 2.1, including Table \_\_\_\_, Column(s) \_\_\_\_, Lines One through \_\_\_\_.

A12a

NOTE: A12b SHALL BE USED ONLY AS A SUBPARAGRAPH TO A12a. THIS PHRASE CANNOT BE USED TO SPECIFY NDT REQUIREMENTS NOT ASSOCIATED WITH WELDING OR BRAZING. SEE B25 AND B26.

Accomplish nondestructive testing in accordance with Line \_\_\_\_.

A12b

Accomplish the requirements of 009-12 of 2.1, including Table \_\_\_\_, Column(s) \_\_\_\_, Lines One through \_\_\_\_, for \_\_\_\_.

A12c

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009-13 METERS; REPAIR AND CALIBRATE

Accomplish the requirements of 009-13 of 2.1 for each \_\_\_\_ listed in \_\_\_\_, using 2.\_\_ for guidance.

A13a

Calibrate and adjust each new meter in accordance with 009-13 of 2.1.

A13b

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009-14 GAGES AND THERMOMETERS; REPAIR AND CALIBRATE

Accomplish the requirements of 009-14 of 2.1 for each \_\_\_\_.

A14a

Calibrate and adjust each new gage and/or thermometer in accordance with 009-14 of 2.1.

A14b

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009-15 ROTATING MACHINERY; BALANCE

Accomplish the requirements of 009-15 of 2.1 for each rotating assembly.

A15

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009-16 ELECTRONIC EQUIPMENT; REPAIR

NOTE: INSERT EQUIPMENT TECHNICAL MANUAL IN REFERENCES.

Accomplish the requirements of 009-16 of 2.1 for the \_\_\_\_\_ listed in \_\_\_\_\_, using 2.\_\_ for guidance.

A16

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009-17 ROTATING ELECTRICAL EQUIPMENT; REPAIR

NOTE: INSERT EQUIPMENT TECHNICAL MANUAL IN REFERENCES.

Accomplish the requirements of 009-17 of 2.1 for the equipment listed in 1.3.\_\_, using 2.\_\_ for guidance.

A17

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009-22 SHIPBOARD ELECTRIC CABLE; TEST

Accomplish the requirements of 009-22 of 2.1 for the cable(s) terminating in the equipment listed in \_\_\_\_\_.

A22

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A23a PHRASE DELETED

A23b PHRASE DELETED

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009-25 STRUCTURAL BOUNDARY TEST; ACCOMPLISH

Accomplish the requirements of 009-25 of 2.1 for preliminary air test of \_\_\_\_\_. Test pressure shall be \_\_\_\_\_ PSIG.

A25a

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NOTE: USE A25b FOR TANKS, VOIDS, AND COFFERDAMS. THE ALLOWABLE DROP OUNCES PER SQUARE INCH FOR WIRING TRUNK AND OTHER SPACES ARE 5 AND 2 RESPECTIVELY.

Accomplish the requirements of 009-25 of 2.1 for air test of \_\_\_\_\_. Test pressure shall be \_\_\_\_\_ PSIG. Maintain test pressure for 15 minutes for temperature stabilization prior to start of test. Hold test pressure for 10 minutes. Allowable drop in pressure: None.

A25b

NOTE: SALT WATER SHALL BE SPECIFIED FOR USE ON WOOD.

Accomplish the requirements of 009-25 of 2.1 for the \_\_\_\_\_ hose test of \_\_\_\_\_. Allowable leakage: None.

A25c

Accomplish the requirements of 009-25 of 2.1 for the vacuum box test of \_\_\_\_\_. Allowable leakage: None.

A25d

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009-26

A26 ***PHRASE DELETED***

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009-27 MATERIAL IDENTIFICATION AND CONTROL (MIC) FOR PIPING SYSTEMS;  
ACCOMPLISH

Accomplish the requirements of 009-27 of 2.1.

A27

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009-28 METAL SPRAYED COATING SYSTEM FOR CORROSION PROTECTION; ACCOMPLISH

NOTE: USE WHEN WIRE SPRAY ALUMINUM COATING VALVES, PIPING, DECK HARDWARE, WATERTIGHT DOORS, LIGHTING FIXTURES, AND BRACKETS.

Accomplish the requirements of 009-28 of 2.1 for \_\_\_\_\_.

A28

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009-30 BOILER SAMPLE TUBES; INSPECT

Accomplish the requirements of 009-30 of 2.1.

A30

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009-31 BOILER WATERJET CLEANING; ACCOMPLISH

Accomplish the requirements of 009-31 of 2.1.

A31

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009-32 CLEANING AND PAINTING REQUIREMENTS; ACCOMPLISH

NOTE: USE A32a WHEN MAIN ITEM IS PRESERVATION AND THE TABLES IN 009-32 PROVIDE A CHOICE. USE A32b FOR OTHER PRIMARY PRESERVATION WORK AND TOUCH-UP. SPECIFY DEGREE OF PRESERVATION, i.e., FOUNDATION, NEW AND DISTURBED SURFACES, NORMALLY PRESERVED SURFACES.

Accomplish the requirements of 009-32 of 2.1, including Table \_\_\_, Line(s) \_\_\_, for \_\_\_\_\_.

A32a

Accomplish the requirements of 009-32 of 2.1 for \_\_\_\_\_.

A32b

Accomplish the requirements of 009-32 of 2.1, including Table \_\_\_, Line(s) \_\_\_, Column(s) \_\_\_ for \_\_\_\_\_.

A32c

***Accomplish the requirements of 009-32 of 2.1 for new and disturbed surfaces.***

**A32d**

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009-33 ROTATING ELECTRICAL EQUIPMENT; REWIND

NOTE: INSERT EQUIPMENT TECHNICAL MANUAL IN REFERENCES.

Accomplish the requirements of 009-33 of 2.1 for equipment listed in 1.3.\_\_, using 2.\_\_ for guidance.

A33

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009-36 CONTROLLER; REPAIR

NOTE: INSERT EQUIPMENT TECHNICAL MANUAL IN REFERENCES.

Accomplish the requirements of 009-36 of 2.1 for each controller listed in \_\_\_\_, using 2.\_\_ for guidance.

A36

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009-37 GENERAL PROCEDURES FOR WOODWORK; ACCOMPLISH

NOTE: INVOKE IN WORK ITEMS REQUIRING WOOD REPAIRS/NEW INSTALLATIONS.

Accomplish the requirements of 009-37 of 2.1 for \_\_\_\_.

A37a

NOTE: A37b SHALL BE USED ONLY AS A SUBPARAGRAPH TO A37a. INVOKE A37b WHEN ACCOMPLISHING REPAIRS/NEW INSTALLATIONS OF DECK PLANK CAULKING SEAMS.

Caulking compound for deck plank caulking seams shall be \_\_\_\_.

A37b

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009-38 BOILER DRY LAY-UP; ACCOMPLISH

Accomplish the requirements of 009-38 of 2.1 for \_\_\_\_.

A38

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A39 PHRASE DELETED

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A40 PHRASE DELETED

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009-41 TECHNICAL MANUAL CONTRACT REQUIREMENT (TMCR) FOR A TOPICALLY STRUCTURED MANUAL; PROVIDE

NOTE: USE FOR NEW MILITARY TECHNICAL MANUALS FOR NON-COMPLEX EQUIPMENT BEING PROCURED TO MILITARY SPECIFICATIONS.

Accomplish the requirements of 009-41 of 2.1.

A41

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009-42 TECHNICAL MANUAL CONTRACT REQUIREMENT (TMCR) FOR UPDATING TECHNICAL MANUALS; PROVIDE

NOTE: USE FOR UPDATING EXISTING NAVSEA TECHNICAL MANUALS (INCLUDING SHIP'S SELECTED RECORD DATA) TO REFLECT CHANGES IN HARDWARE CONFIGURATION.

Accomplish the requirements of 009-42 of 2.1.

A42

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009-43 LIGHT-OFF ASSESSMENT (LOA) SUPPORT FOR STEAM PROPULSION SYSTEM; PROVIDE

Accomplish the requirements of 009-43 of 2.1.

A43

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009-44 LIGHT-OFF ASSESSMENT (LOA) SUPPORT FOR GAS TURBINE PROPULSION SYSTEM; PROVIDE

Accomplish the requirements of 009-44 of 2.1.

A44

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NOTE: FOR STANDARD ITEMS 009-45, 009-46, 009-47, 009-48, 009-50, 009-51, 009-52, 009-53, 009-55, AND 009-96, VALVE REMOVAL AND REINSTALLATION SHALL BE SPECIFIED IN THE INVOKING WORK ITEM.

009-45 TAPERED PLUG VALVE; REPAIR

NOTE: A45b SHALL BE A SUBPARAGRAPH TO A45a.

FOR SHOP REPAIR AND TEST.

TEST PRESSURE FOR SEAT TIGHTNESS SHALL BE SPECIFIED IN THE INVOKING WORK ITEM.

Accomplish the requirements of 009-45 of 2.1 for each plug valve listed in \_\_\_\_, using 2.\_\_ for guidance.

A45a

The seat tightness test pressure is \_\_\_\_ PSIG.

A45b

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009-46 BUTTERFLY VALVE, SYNTHETIC AND METAL SEATED; REPAIR

NOTE: A46b SHALL BE A SUBPARAGRAPH TO A46a.

FOR SHOP REPAIR AND TEST.

TEST PRESSURE FOR SEAT TIGHTNESS SHALL BE SPECIFIED IN THE INVOKING WORK ITEM.

Accomplish the requirements of 009-46 of 2.1 for each butterfly valve listed in \_\_\_\_, using 2.\_\_ for guidance.

A46a

The seat tightness test pressure is \_\_\_\_ PSIG.

A46b

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009-47 GATE VALVE; REPAIR

NOTE: A47b SHALL BE A SUBPARAGRAPH TO A47a.

FOR SHOP REPAIR AND TEST.

TEST PRESSURE FOR SEAT TIGHTNESS SHALL BE SPECIFIED IN THE INVOKING WORK ITEM. SHALL NOT BE USED FOR HIGH PRESSURE STEAM VALVES.

Accomplish the requirements of 009-47 of 2.1 for each gate valve listed in \_\_\_\_, using 2.\_\_ for guidance.

A47a

The seat tightness test pressure is \_\_\_\_ PSIG.

A47b

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009-48 PRESSURE SEAL BONNET VALVE; REPAIR (SHOP)

NOTE: A48b SHALL BE A SUBPARAGRAPH TO A48a.

FOR SHOP REPAIR AND TEST.

TEST PRESSURE FOR SEAT TIGHTNESS SHALL BE SPECIFIED IN THE INVOKING WORK ITEM.

Accomplish the requirements of 009-48 of 2.1 for each pressure seal bonnet valve listed in \_\_\_\_, using 2.\_\_ for guidance.

A48a

The seat tightness test pressure is \_\_\_\_ PSIG.

A48b

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009-49 PRESSURE SEAL BONNET VALVE; REPAIR (IN-LINE)

NOTE: FOR IN-LINE REPAIR.

OPERATIONAL TEST OF THE VALVE SHALL BE SPECIFIED IN THE INVOKING WORK ITEM.

Accomplish the requirements of 009-49 of 2.1 for each in-line pressure seal bonnet valve listed in \_\_\_\_, using 2.\_\_ for guidance.

A49

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009-50 HORIZONTAL SWING CHECK VALVE; REPAIR

NOTE: FOR SHOP REPAIR AND TEST.

SHALL NOT BE USED FOR SCUPPER VALVES.

Accomplish the requirements of 009-50 of 2.1 for each check valve listed in \_\_\_\_, using 2.\_\_ for guidance.

A50

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009-51 GLOBE, GLOBE ANGLE, AND GLOBE STOP CHECK VALVE; REPAIR

NOTE: A51b SHALL BE A SUBPARAGRAPH TO A51a.

FOR SHOP REPAIR AND TEST.

TEST PRESSURE FOR SEAT TIGHTNESS SHALL BE SPECIFIED IN THE INVOKING WORK ITEM.

SHALL NOT BE USED FOR HIGH PRESSURE STEAM VALVES.

Accomplish the requirements of 009-51 of 2.1 for each globe valve listed in \_\_\_\_, using 2.\_\_ for guidance.

A51a

The seat tightness test pressure is \_\_\_\_ PSIG.

A51b

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009-52 RELIEF VALVE; REPAIR

NOTE: A52b-A52d SHALL BE SUBPARAGRAPHS TO A52a.

FOR SHOP REPAIR AND TEST.

TEST MEDIUM AND TEST PRESSURE FOR SEAT TIGHTNESS AND VALVE LIFTING SHALL BE SPECIFIED IN THE INVOKING WORK ITEM.

SHALL NOT BE USED FOR BOILER SAFETY VALVES.

Accomplish the requirements of 009-52 of 2.1 for each relief valve listed in \_\_\_\_, using 2.\_\_ for guidance.

A52a

The test medium is \_\_\_\_.

A52b

The seat tightness test pressure is \_\_\_\_ PSIG.

A52c

The lifting pressure is \_\_\_\_ PSIG.

A52d

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009-53 BOLTED BONNET STEAM VALVE; REPAIR (SHOP)

NOTE: A53b SHALL BE A SUBPARAGRAPH TO A53a.

FOR SHOP REPAIR AND TEST.

TEST PRESSURE FOR SEAT TIGHTNESS SHALL BE SPECIFIED IN THE INVOKING WORK ITEM.

Accomplish the requirements of 009-53 of 2.1 for each bolted bonnet steam valve listed in \_\_\_\_, using 2.\_\_ for guidance.

A53a

The seat tightness test pressure is \_\_\_\_ PSIG.

A53b

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009-54 BOLTED BONNET STEAM VALVE; REPAIR (IN-LINE)

NOTE: FOR IN-LINE REPAIR.

OPERATIONAL TEST OF THE VALVE, INCLUDING BYPASS VALVE, SHALL BE SPECIFIED IN WORK ITEM.

Accomplish the requirements of 009-54 of 2.1 for each in-line bolted bonnet steam valve listed in \_\_\_\_, using 2.\_\_ for guidance.

A54

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009-55 REGULATING/REDUCING VALVE; REPAIR

NOTE: A55b-A55c SHALL BE SUBPARAGRAPHS TO A55a.

FOR SHOP REPAIR AND TEST.

TEST MEDIUM AND TEST PRESSURE FOR VALVE INLET AND REGULATED PRESSURE/TEMPERATURE SHALL BE SPECIFIED IN THE INVOKING WORK ITEM.

NOTE: A55a-A55c SHALL BE USED FOR PRESSURE REGULATORS/REDUCERS ONLY.

Accomplish the requirements of 009-55 of 2.1 for each regulating/reducing valve listed in \_\_\_\_, using 2.\_\_ for guidance.

A55a

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The test medium is \_\_\_\_.

A55b

The regulated pressure is \_\_\_\_ PSIG.

A55c

NOTE: A55e-A55f SHALL BE SUBPARAGRAPHS TO A55d.

A55d-A55f SHALL BE USED FOR TEMPERATURE REGULATORS ONLY.

Accomplish the requirements of 009-55 of 2.1 for each regulating/reducing valve listed in \_\_\_\_, using 2.\_\_ for guidance.

A55d

The test medium is \_\_\_\_.

A55e

The regulated temperature is \_\_\_\_ degrees Fahrenheit.

A55f

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009-56 BOILER WET LAY-UP; ACCOMPLISH

Accomplish the requirements of 009-56 of 2.1 for \_\_\_\_.

A56

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009-57 REDUCTION GEAR SECURITY REQUIREMENTS; ACCOMPLISH

NOTE: A57 TO BE INVOKED AS 3.1 IN WORK ITEMS WHERE REDUCTION GEAR SECURITY IS AFFECTED.

Accomplish the requirements of 009-57 of 2.1.

A57

## Preliminary - For Review Only

009-58 PUMP AND DRIVER SHAFT ALIGNMENT; ACCOMPLISH

NOTE: A58 TO BE INVOKED ANY TIME THE ROTOR OF A PUMP OR DRIVER (MOTOR/TURBINE) IS DISTURBED FOR REPAIR OR REPLACEMENT.

Accomplish the requirements of 009-58 of 2.1 for \_\_\_\_\_.

A58

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009-60 PHRASE DELETED

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009-62 BOILER HANDHOLE AND MANHOLE SEATS AND PLATES; INSPECT

Accomplish the requirements of 009-62 of 2.1 for \_\_\_\_.

A62

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009-63 LUBRICATING OILS AND HYDRAULIC FLUIDS; ANALYZE

NOTE: A63b SHALL BE A SUBPARAGRAPH TO A63a.

SPECIFY QUANTITY AND TYPE OF SAMPLE.

Accomplish the requirements of 009-63 of 2.1.

A63a

Test and analyze \_\_\_\_\_ samples.

A63b

NOTE: A63c WILL BE A SUBPARAGRAPH TO A63a-A63b, AS APPLICABLE.

SPECIFY THE LOCATION FROM WHICH SAMPLES OF LUBRICATING OR HYDRAULIC FLUIDS ARE TO BE TAKEN.

Take a sample from \_\_\_\_\_ in accordance with ASTM D4057.

A63c

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009-66 LIGHT-OFF ASSESSMENT (LOA) SUPPORT FOR DIESEL PROPULSION SYSTEM;  
PROVIDE

Accomplish the requirements of 009-66 of 2.1.

A66

## Preliminary - For Review Only

009-67 PHRASE DELETED

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009-68 BOLTED BONNET VALVE; REPAIR

NOTE: FOR IN-LINE REPAIR.

OPERATIONAL TEST OF THE VALVE SHALL BE SPECIFIED IN THE INVOKING WORK ITEM.

Accomplish the requirements of 009-68 of 2.1 for each in-line bolted bonnet valve listed in \_\_\_\_, using 2.\_\_ for guidance.

A68

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009-71 TESTING REQUIREMENTS FOR PIPING SYSTEMS; ACCOMPLISH

NOTE: INVOKE A71a FOR NON-PRESSURIZED SYSTEMS ONLY.

Accomplish the requirements of 009-71 of 2.1 for new and disturbed piping.

A71a

NOTE: A71b-A71g ARE FOR USE WITH REDUCED OR HIGH ENERGY SYSTEMS. CONTRACTOR MAY OPTION TO ACCOMPLISH A HYDROSTATIC TEST IN LIEU OF OPERATING PRESSURE TEST. TEST PRESSURE AND TEST MEDIUM SHALL BE LISTED. **A71c ALLOWS IDENTIFICATION OF SYSTEM(S).**

Accomplish the requirements of 009-71 of 2.1 for new and disturbed piping.

A71b

Test pressure shall be \_\_\_\_ PSIG, using \_\_\_\_, **of** \_\_\_\_, when the hydrostatic test option is selected.

A71c

Accomplish the requirements of 009-71 of 2.1 for new and disturbed piping.

A71d

Test pressure shall be \_\_\_\_ PSIG, using feedwater conforming to Paragraphs 220-22.16 through 220-22.22 of 2.\_\_, when the hydrostatic test option is selected.

A71e

## Preliminary - For Review Only

Accomplish the requirements of 009-71 of 2.1 for new and disturbed piping.

A71f

Test pressure shall be \_\_\_\_ PSIG, using \_\_\_\_, when the hydrostatic test option is selected.

A71g

NOTE: A71h-A71k ARE FOR USE WITH HIGH ENERGY SYSTEMS. PLANNER MUST USE THIS PHRASEOLOGY WHEN A HYDROSTATIC TEST IS REQUIRED (NSTM 505) AS IN THE CASE OF THE EXCLUSIONARY PIPING SYSTEMS AND WHEN NEW PIPING, COMPONENTS, AND VALVES ARE BEING INSTALLED. TEST PRESSURE AND TEST MEDIUM SHALL BE LISTED (A71e-A71g).

Accomplish the requirements of 009-71 of 2.1 for hydrostatic test, using clean, fresh water at \_\_\_\_ PSIG.

A71h

Accomplish the requirements of 009-71 of 2.1 for hydrostatic test, using feedwater at \_\_\_\_ PSIG.

A71i

Feedwater shall conform to Paragraphs 220-22.17 through 220-22.22 of 2.\_\_\_\_.

A71j

Accomplish the requirements of 009-71 of 2.1 for hydrostatic test **of** \_\_\_\_\_, using \_\_\_\_ at \_\_\_\_ PSIG.

A71k

NOTE: USE A71l FOR AIR TEST OF CRITICAL SYSTEMS.

Accomplish the requirements of 009-71 of 2.1 for new and disturbed \_\_\_\_\_ piping, using clean, dry air at \_\_\_\_ PSIG.

A71l

## Preliminary - For Review Only

009-75 CIRCUIT BREAKER; REPAIR

NOTE: INSERT EQUIPMENT TECHNICAL MANUAL IN REFERENCES.

Accomplish the requirements of 009-75 of 2.1 for \_\_\_\_\_, using 2.\_\_\_\_ for guidance.

A75

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009-76 WAVEGUIDE AND TRANSMISSION LINE TEMPORARY LAY-UP, PRESSURIZATION, AND PURGING; ACCOMPLISH

Accomplish the requirements of 009-76 of 2.1 for \_\_\_\_.

A76

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009-77 PHRASE DELETED

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009-78 PASSIVE COUNTERMEASURES SYSTEM MATERIAL REQUIREMENTS; ACCOMPLISH

Accomplish the requirements of 009-78 of 2.1.

A78

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009-82 PHRASE DELETED

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009-83 PHRASE DELETED

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009-85 GOVERNMENT SPONSORED PLANNING YARD/CONFIGURATION DATA MANAGER (CDM) ON-SITE REPRESENTATIVE FACILITY; PROVIDE

Accomplish the requirements of 009-85 of 2.1.

A85

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009-86 PHRASE DELETED

009-87 PHRASE DELETED

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009-89 PHRASE DELETED

## Preliminary - For Review Only

009-90 TECHNICAL REPRESENTATIVE; PROVIDE

NOTE: USE A90b AS A SUBPARAGRAPH TO A90a WHEN TECHNICAL SUPPORT, SPECIAL TOOLS, AND/OR EQUIPMENT ARE REQUIRED.

Accomplish the requirements of 009-90 of 2.1.

A90a

Provide the services of a \_\_\_\_\_ technical representative to \_\_\_\_\_.

A90b

Accomplish the requirements of 009-90 of 2.1 for \_\_\_\_.

A90c

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009-91 PROPELLER IN-PLACE INSPECTION; ACCOMPLISH

Accomplish the requirements of 009-91 of 2.1 for equipment listed in \_\_\_\_.

A91

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009-92 RESILIENT MOUNT; INSTALL

NOTE: INSERT EQUIPMENT TECHNICAL MANUAL.

Accomplish the requirements of 009-92 of 2.1 for equipment listed in \_\_\_\_, using 2.\_\_ for guidance.

A92

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009-96 BALL VALVE; REPAIR

NOTE: A96b SHALL BE A SUBPARAGRAPH TO A96a.

FOR SHOP REPAIR AND TEST. TEST PRESSURE FOR SEAT TIGHTNESS SHALL BE SPECIFIED IN THE INVOKING WORK ITEM.

Accomplish the requirements of 009-96 of 2.1 for each ball valve listed in \_\_\_\_, using 2.\_\_ for guidance.

A96a

The seat tightness test pressure is \_\_\_\_ PSIG.

A96b

## Preliminary - For Review Only

009-98 MONEL FASTENERS; INSPECT

Accomplish the requirements of 009-98 of 2.1.

### **A98a**

Remove existing and install new up to \_\_\_\_ percent of fasteners.

### **A98b**

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009-104 VIBRATION TESTING AND ANALYSIS; ACCOMPLISH

Accomplish the requirements of 009-104 of 2.1.

A104

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009-105 THERMAL SPRAYED COATINGS FOR MACHINERY COMPONENT REPAIR; ACCOMPLISH

NOTE: USE WHEN THERMAL SPRAY COATING (EXCEPT ALUMINUM) MACHINERY COMPONENTS. SPECIFY THE TYPE OF COATING MATERIAL AND EITHER WIRE SPRAY OR POWDER SPRAY PROCESS.

Accomplish the requirements of 009-105 of 2.1 for the \_\_\_\_ listed in 1.\_\_. The coating material shall be \_\_\_\_, using the \_\_\_\_ spray process.

A105