

NAVSEA
STANDARD ITEM

FY-05

ITEM NO: 009-29
DATE: 30 AUG 2002
CATEGORY: I

1. SCOPE:

1.1 Title: Asbestos-Free Pipe Hanger Liner Material; install

2. REFERENCES:

2.1 None.

3. REQUIREMENTS:

3.1 Install new fibrous glass pipe hanger liners in lieu of liners containing asbestos material. This requirement applies only where hangers and pipes are removed or new hangers are being installed.

3.2 New liner material shall conform to the following:

Material - Fibrous Glass

Form: Tape

Weave: 2 Ply

* Ends/Inch: (TOTAL)(41 + 2 Claremont) (42 + 2 Amatex)

Picks/Inch: (12 + 1 Claremont) (11-1/2 + 1 Amatex)

Warp STR: 300 lbs. (minimum)

Fill STR: 300 lbs. (minimum)

Thickness: 0.125 inches + 10 percent

Finish: No. 9731 (Heat Treatment)

Widths (inches): 1/2, 3/4, 1, 1-1/4, 1-1/2, 2, 2-1/2, 3, 4, 5, 6

Roll Length (ft): 100

* INCLUDING BINDER YARN

4. NOTES:

4.1 None.